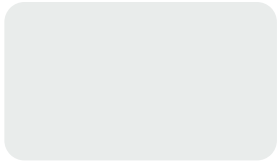


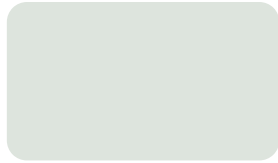


Coatings by:

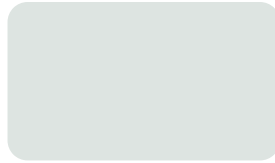
SHERWIN-WILLIAMS.
Coil Coatings



Bright White
WXW0050L



Alamo White
WXW0051L



Polar White
WXW0049L



Light Stone
WXD0038L



Ivory
WXD0045L or WXD0051L



Desert Sand
WXD0055L



Saddle Tan
WXD0046L



Sand Tan
WXD0049L



Taupe
WXD0047L



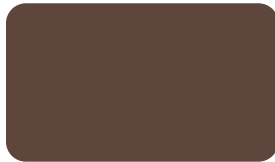
Buckskin
WXD0048L



Antique Bronze
WXB1013L



Burnished Slate
WXB1007L



Cocoa Brown
WXB1008L



Ash Gray
WXA0092L



Old Town/Light Gray
WXA0095L



Charcoal
WXA0090L



Pewter Gray
WXA0093L



Hawaiian Blue
WXL0027L



Gallery Blue
WXL0026L



Ocean Blue
WXL0028L



Charcoal Blue
WXA0108L



Berry
WXR0081L



Burgundy
WXR0076L



Rustic Red
WXR0077L



Rural Red
WXR0074L



Dark Red
WXR0075



Crimson Red
WXR0084 or WXR1630



Ivy Green
WXG0020L



Evergreen
WXG0021L



Forest Green
WXG0028L



Black (Matte)
WXA0117L



Black (Shiny)
WXA1549L

***Your Upper Peninsula Metal
Roofing and Siding Supplier!***

**Actual colors may vary.*

WEATHERXL™ SILICONE MODIFIED POLYESTER COIL COATING SYSTEM

INDUSTRY LEADING

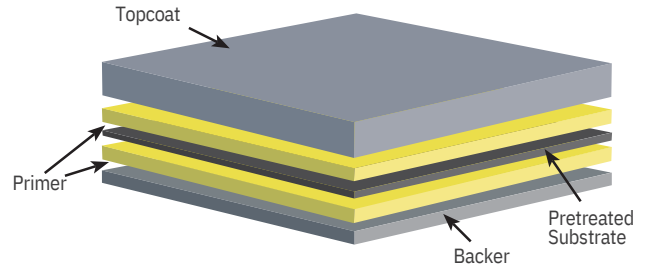
Peak Metal Roofing is a supplier of Sherwin-Williams WeatherXL™ coated metal products. WeatherXL is a silicone-modified polyester (SMP) resin coating for pre-painted metal, ideal for residential, agricultural, and commercial construction. This durable two-coat system resists stains, abrasions, and metal marking, withstanding fabrication, transit, and construction stresses.

WeatherXL offers superior weatherability, color and gloss retention, and chalk resistance. Available in a wide range of colors, including Solar Reflective (SR) options, it meets Energy Star and LEED standards, helping save energy.

For more information or to order samples, visit www.peakmetalroofing.com or call (906) 370-0734. *Actual colors may vary.

COMMITMENT TO QUALITY

Our coatings are trusted and field-proven through rigorous testing, providing key benefits to our customers.



SMP COIL COATING SYSTEM

Number of Coats	Dry Film Thickness (DFT)		Total Topside DFT:	Backer
	Primer	Topcoat		
2-Coat	0.2–0.3 mils	0.7–0.8 mils	0.9–1.1 mils	0.2–0.3 mils

WEATHERXL™ AND WEATHERXL CRINKLE FINISH PERFORMANCE TESTING

Industry Specifications Compliance	AAMA 2604-17A Requirements	Voluntary Specification, Performance Requirements and Test Procedures for High-Performing Organic Coatings on Architectural Aluminum Extrusions and Panels
Substrates	Pretreated Galvalume, Hot-Dipped Galvanized (HDG) steel and aluminium	

PHYSICAL TESTING	ASTM TEST METHOD	AAMA2 2604-17A REQUIRED TEST RESULT
Falling Sand Abrasion	ASTM D 968	35 ± 10 liters
Film Adhesion	ASTM D 3359	No removal of film under tape in the cross-hatched area.(Dry, Wet, Boiling Water)
Surface Burning Characteristics	ASTM E 84	Flame Spread Index: Class A. Smoke Developed Index: Class A.
Graffiti Resistance	ASTM D 6578/D 6578M	Meets and exceeds
Humidity Resistance	ASTM D 2247: 100% RH at 100° F for 2,000 hours	Galvalume or HDG: No field blisters Aluminum: No field blisters
Impact Resistance (direct)	ASTM D 2794	Galvalume or HDG: 3x metal thickness inch-pound, no loss of adhesion
Pencil Hardness	ASTM D 3363	HB to 2H.
Salt Spray	ASTM B 117: 1,000 Hours 3,000 Hours	Galvalume or HDG: Creep from scribe ≤ 1/8" (3mm), none or few #8 blisters. Aluminum: Creep from scribe ≤ 1/8" (3mm), few#8 blisters.
Specular Gloss 60°	ASTM D 523	WeatherXL: 20-80 WeatherXL Crinkle Finish: <5 @ 60 degrees
T-Bends	ASTM D 4145 ³	2T-4T, no loss of adhesion.

SOUTH FLORIDA EXPOSURE TESTING 45 degree southern exposure for panel racking

Color	ASTM D 2244	No more than 5Δ E Hunter units at 90° vertical angle and 6Δ E non-vertical at 20 years.
Chalk	ASTM D 4214	Rating no less than 8 at 90° angle and 7 at non-vertical angle at 20 years.
Film Integrity	ASTM G 7	25 years, no blisters, peeling or cracking

1-American Architectural Manufacturers Association. 2-American Society for Testing and Materials. 3-WeatherXL is not designed to bridge cracks in the substrate. WeatherXL coatings will generally meet the requirements for most post-painted fabrication processes. However, variations in metal quality, thickness or cleaning/pretreatment applications can lead to diminished flexibility. For details and health, safety and handling information, Material Safety Data Sheets (MSDS) are available at coil.sherwin.com. WeatherXL™ is a registered trademark of Sherwin-Williams. Galvalume® is a registered trademark of BIEC International, Inc. Sherwin-Williams makes no warranties, expressed or implied, and disclaimers all implied warranties including warranties of merchantability or fitness for a particular use. Sherwin-Williams will not be liable for any special, incidental or consequential damages. © 2018 Sherwin-Williams. All Rights Reserved.



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